

Paragon Ramp-Hold Firing Record

Page _____

This record sheet will help you learn from each firing. It is a valuable aid in solving firing problems. Kiln: If you have more than one kiln or furnace, write in the model number.

User #: The program # that you enter at the USER prompt.

Profile #: The firing profile from your Ramp-Hold Firing Profile sheet (IM-187).

Firing Started: The time that the kiln began firing after delay time, if any, elapsed.

Total Firing Time: This will help you determine when to monitor the kiln during the next firing and when to change elements. When firing time gradually becomes excessive, it may be time to change elements.

Vented Lid: In ceramics, the lid is vented to release moisture at the beginning of the firing. Write in total hours the kiln was vented.

Shelf Cones: Pyrometric cones, used in ceramics, measure heat work. Record the bending as a clock number.

 Kilns and furnaces you can depend on.
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Date _____ Kiln _____ User # _____ Profile # _____ Firing Started _____: _____ Total Firing Time _____: _____

Type & Size of Load _____ Comments & results _____

Segment	Rate	Temp.	Hold	Segment	Rate	Temp.	Hold
1			.	5			.
2			.	6			.
3			.	7			.
4			.	8			.

CERAMICS:

Lid vented: _____ hours

Shelf cone # _____

Cone bending: _____ o'clock

Date _____ Kiln _____ User # _____ Profile # _____ Firing Started _____: _____ Total Firing Time _____: _____

Type & Size of Load _____ Comments & results _____

Segment	Rate	Temp.	Hold	Segment	Rate	Temp.	Hold
1			.	5			.
2			.	6			.
3			.	7			.
4			.	8			.

CERAMICS:

Lid vented: _____ hours

Shelf cone # _____

Cone bending: _____ o'clock

Date _____ Kiln _____ User # _____ Profile # _____ Firing Started _____: _____ Total Firing Time _____: _____

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CERAMICS:

Lid vented: _____ hours

Shelf cone # _____

Cone bending: _____ o'clock

Date _____ Kiln _____ User # _____ Profile # _____ Firing Started _____: _____ Total Firing Time _____: _____

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CERAMICS:

Lid vented: _____ hours

Shelf cone # _____

Cone bending: _____ o'clock