

# Paragon Ramp-Hold Firing Record

This record sheet will help you learn from each firing. It is a valuable aid in solving firing problems.

Kiln: If you have more than one kiln or furnace, write in the model number.

User #: The program # that you enter at the USER prompt.

Profile #: The firing profile from your Ramp-Hold Firing Profile sheet (IM-187).

Firing Started: The time that the kiln began firing after delay time, if any, elapsed.

Total Firing Time: This will help you determine when to monitor the kiln during the next firing and when to change elements. When firing time gradually becomes excessive, it may be time to change elements.

Vented Lid: In ceramics, the lid is vented to release moisture at the beginning of the firing. Write in total hours the kiln was vented.

Shelf Cones: Pyrometric cones, used in ceramics, measure heat work. Record the bending as a clock number.

 *Kilns and furnaces you can depend on.*  
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Date \_\_\_\_\_ Kiln \_\_\_\_\_ User # \_\_\_\_\_ Profile # \_\_\_\_\_ Firing Started \_\_\_\_\_: \_\_\_\_\_ Total Firing Time \_\_\_\_\_: \_\_\_\_\_

Type & Size of Load \_\_\_\_\_ Comments & results \_\_\_\_\_

Segment	Rate	Temp.	Hold	Segment	Rate	Temp.	Hold
1			.	5			.
2			.	6			.
3			.	7			.
4			.	8			.

CERAMICS:

Lid vented: \_\_\_\_\_ hours

Shelf cone # \_\_\_\_\_

Cone bending: \_\_\_\_\_ o'clock

Date \_\_\_\_\_ Kiln \_\_\_\_\_ User # \_\_\_\_\_ Profile # \_\_\_\_\_ Firing Started \_\_\_\_\_: \_\_\_\_\_ Total Firing Time \_\_\_\_\_: \_\_\_\_\_

Type & Size of Load \_\_\_\_\_ Comments & results \_\_\_\_\_

Segment	Rate	Temp.	Hold	Segment	Rate	Temp.	Hold
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Lid vented: \_\_\_\_\_ hours

Shelf cone # \_\_\_\_\_

Cone bending: \_\_\_\_\_ o'clock

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Type & Size of Load \_\_\_\_\_ Comments & results \_\_\_\_\_

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Lid vented: \_\_\_\_\_ hours

Shelf cone # \_\_\_\_\_

Cone bending: \_\_\_\_\_ o'clock

Date \_\_\_\_\_ Kiln \_\_\_\_\_ User # \_\_\_\_\_ Profile # \_\_\_\_\_ Firing Started \_\_\_\_\_: \_\_\_\_\_ Total Firing Time \_\_\_\_\_: \_\_\_\_\_

Type & Size of Load \_\_\_\_\_ Comments & results \_\_\_\_\_

Segment	Rate	Temp.	Hold	Segment	Rate	Temp.	Hold
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