

## Firing Small Colour de Verre Molds

The Colour de Verre Molds come with directions and firing schedules. If you don't have a schedule this is a good place to start.

### Firing small molds

Place mold on elevated kiln shelf. Avoid thermal shock by heating mold and its contents no faster the 350F per hour until 1250F is reached. Use the following firing schedule as a general guide for frit casting. Actual times depend on individual kilns and glass thickness:

Seg 1	350F/hour to 1250F	Hold for 10 mins
Seg 2	AFAP to 1420-1450F	Hold 10-25 mins
Seg 3	AFAP to 960F no venting	Hold 30-60 mins
Seg 4	for thicker designs, (1" or more)	60F/hour to 700F Off. No venting

AFAP (As Fast As Possible) = Full = 9999 = Skip